



Shivson
S T A M P I N G

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SUBMERSIBLE STAMPING PROGRESIVE DIE LIST

TYPE	SIZE	STATOR SLOT	ROTOR SLOT	ROTOR BORE
V3	70 X 41 (AUTO STAGE)	24	18 ROUND	22
V3	71 X 37 (AUTO STAGE)	18	14 SQUARE	21
V3	71 X 41 (AUTO STAGE)	24	18 SQUARE	22
V4	90 X 47 (AUTO STAGE)	24	18 OPEN	20 + 15
V4	90 X 48	24	18 + 22 SQUAR + ALLUMINIUM	24 + 26 + 28
V4	92 X 48	18	22 SQUAR	30
V4	92 X 48	24	22 SQUAR + 18 ROUND	22 + 25 + 28
V4	92 X 50	24	16 ROUND	28
V4	92.5 X 50	24	18 ROUND + 22 SQUAR	22 + 28
V4	92.5 X 50 (N)	24	22 SQUAR	20.7 + 24.7 + 28 + 30.7
V4	92.5 X 50 (N)	24	16 SQUAR	20.7 + 24.7 + 28
V4	93 X 50	24	22 SQUAR	24.7 + 28
V4	93 X 52	24	22 SQUAR	28 + 30.7
V4	95 X 50	24	18 OVAL + 22 SQUAR	25 + 27.3
V4	95 X 52	24	28 SQUARE	28 + 30.7
V5	110 X 57	24	18 SQUAR	28 + 32.5
V5	112 X 60	24	22 SQUAR + 28 SQUAR	35 + 36
V5	118 X 59	24	28 SQUAR	35
V6 / V7	137 X 72	24	18 + 20 + 28 SQUAR + 20 ROUND	27 + 31 + 32 + 40
V6 / V7	138 X 70	24	18 + 28 SQUAR	31 + 38.5 + 38.7
V6 / V7	139 X 72	24	28 SQUAR	31 + 38.7
V6 / V7	130 X 67	24	15 ROUND	32 + 40
MONO BLOCK	140 X 70	24	18 OVAL	29
MONO BLOCK	141.5 X 72	24	20 SQUAR	22 + 25
V8	165 X 85	24	20 ROUND + ALLUMINIUM	33.5 + 38.5
V8	165 X 90	24	28 SQUIRE	33.5
V8	174 X 85	24	34 SQUIRE	48
V8	150 X 76	24	20 OVAL + 28 SQUIRE	38.5 + 33.5
V9	172 X 85	24	28	50
V9	180 X 90	24	30 OVAL	38.7 + 33.5
V9	180 X 95 APPOLO	24	20 ROUND + 20 OPEN	33.5 + 38.5
V9	180 X 95 SQUARE	24	22 ROUND + 28 SQUIRE	33.5 + 38.7
SELF PRINING	105 X 54 (AUTO STAGE) BIG	24	18 ALLUMINIUM	20 + 17
	105 X 54 (AUTO STAGE) SAMLL	24	18 DIE CAST	12 + 15 + 17
	105 X 58	24	18 ROUND	20 + 24
	105 X 58	24	18 ROUND + ALLUMINIUM	20
126 X 63	126 X 63	24	20 CLOSE	24
	126 X 63	24	18 DIE CAST	20 + 25
126 X 66	126 X 66	24	30	24



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INDUCTION STAMPING DIE LIST

TYPE	SIZE	STATOR SLOT	ROTOR SLOT	ROTOR BORE
Auto/Manual	105 x 54	24	18	20 + 17
Auto/Manual	105 x 58	24	18 ROUND + DIE CAST	20
Manual	105 x 63	24	18	25 + 20
Auto/Manual	126 x 63 MICRO	24	18	20 + 25
Auto/Manual	126 X 63 JEET	24	20	24 + 22
Auto/Manual	126 X 63 RUNNING	24	18	28 + 25
Manual	126 X 65	24	20	20
Manual	126 X 72	24	18	25
Manual	126 X 80	36	28	25
Auto/Manual	140 X 70	24	18	29
Manual	140 X 72	24	20	28
Auto/Manual	140 X 85	36	28	29
Auto/Manual	140 X 88	36	28	29
Manual	140 X 90	36	33	29
Manual	140 X 95	36	33	29
Manual	142 X 72	24	30	22.2
Manual	152 X 95	24	34	22.3
Manual	155 X 93 ROUND	32	48	22.3
Manual	155.5 X 93.5 SQUARE	32	44	22.2
Auto/Manual	165 X 85	24	20	33.5 + 38.5
Manual	165 X 90	24	28	33.5
Manual	165 X 93	36	28	28.5
Manual	165 X 95	36	28	33.5
Auto/Manual	165 X 104	36	28	33.5
Manual	165 X 105	36	33	33.5
Manual	178 X 108	32	44	25
Manual	175 X 109	36	33	33.5
Manual	180 X 95 (INDUCTION)	24	20	33.5
Manual	180 X 109	36	28	33.5
Auto/Manual	180 X 115	36	28	33.5
Manual	180 X 120	36	33	33.5
Manual	210 X 115	24	20	48
Manual	210 X 130	36	28	48
Manual	210 X 135	36	28	48